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U.S. Serial No. 09/811,248
Petition dated August 15, 2008

hydroxy ethyl acrylate, 2-hydroxy ethyl methacrylate, diethylene glycol monoacrylate, diethylene glycol monomethacrylate, 2-hydroxy propyl acrylate, 2-hydroxy propyl methacrylate, 3-hydroxy propyl acrylate, 3-hydroxy propyl methacrylate, and dipropylene glycol monomethacrylate. Other suitable hydrophilic monomers include the heterocyclic polymerizable compounds containing a carbonyl functionality adjacent to the nitrogen in the heterocyclic ring such as the N-vinyl lactams, N-vinyl imidazolidones, N-vinyl succinimide, N-vinyl diglycolylimide, N-vinyl glutarimide, N-vinyl-3-morpholinone, N-vinyl-5-methyl-3-morpholinone. Usually the heterocyclic compounds contain from about 3 to 6 carbon atoms in the ring. Examples of some contemplated N-vinyl lactams include N-vinyl-2-pyrrolidone, N-vinyl-2-piperidone, and N-vinyl-ε-caprolactam.

[0006] It is also anticipated that the hydrogel foams of the present invention can be formed from solutions of several different monomer species to form a co-polymer based hydrogel foam. The concentration of the monomer ranges from 5% to 80% depending on the type of the monomer. The minimum concentration of monomer in aqueous reaction mixtures required to form a foam structure that maintains its structural integrity has been determined for the following monomers:

| | |
|------------------------------|-----|
| Acrylamide | 5% |
| Acrylic Acid | 8% |
| Vinylpyrrolidone | 15% |
| 2-Hydroxyethyl methacrylate | 40% |
| 2-Hydroxypropyl methacrylate | 80% |

[0007] Polymerization of the olefin monomers is initiated by a free radical mediated reaction. Free radical initiators are well known in the art and the nature of such is not typically critical to the polymerization reaction. Ammonium persulfate (APS) and N, N, N', N'-tetramethylethyldiamine (TEMED) have been used as the initiators for PAM, PAA, PHPMA and PHEMA hydrogels, while 2, 2'-azobis (2-amidinopropane) dihydrochloride (Wako Pure Chemicals), a water soluble azo-initiator has been used for PVP and gels.

[0008] The olefin monomers are polymerized in the presence of a multiolefin-functional crosslinking agent. Typically the crosslinking agent concentration ranges from about 0.1 to about 10%, more typically about 0.1 to about 1.5% by weight relative to the olefin monomer. A multiolefin-functional crosslinking agent is defined herein to include any compound having at least two alkenyl groups. One multiolefin-functional crosslinking agent used in accordance with the present invention is N, N'-methylene-bis-acrylamide (BIS). Other suitable bifunctional olefin crosslinking agents include diallyl phthalate, diallyl isophthalate, diallyl benzene and divinyl pyridine. The crosslinking agent can also be a biodegradable protein or carbohydrate that has been functionalized by covalent coupling with compounds bearing pendent alkenyl groups.

[0009] The hydrogel foams of the present invention are formed by introducing gas into a hydrophilic olefin monomer solution during polymerization of the monomer. The gas can be introduced into the polymerizing matrix by mechanical means or through the use of a blowing agent (or foaming agent). Mechanical means includes the use of a high speed blender or propeller or the introduction of gas into the liquid through a capillary or microporous surface. A

U.S. Serial No. 09/811,248
Petition dated August 15, 2008

blowing agent is defined herein as any substance or combination of substances capable of producing a gas upon exposure to environmental or chemical reagents. Examples of blowing agents are carbonates or metal powders which react with acidic condensation catalysts to generate CO₂ or H₂ and chemical agents that liberate expanding gas under the influence of heat, such as dipotassium-diazomethionate, N-nitroso- β -amino ketones and sodium borohydride. Combinations of various blowing agents or combinations of blowing agents with mechanical means can also be used to introduce gas into the hydrophilic olefin monomer solution during polymerization of the monomer.

[0010] In one embodiment the hydrogel foam includes one or more functional particulate fillers. Appropriate fillers for use in accordance with the present invention include materials that increase the strength of the foam or highly absorbent materials, such as activated charcoal or other carbon materials that augment the absorption characteristics of the foam. Preferably the added fillers are evenly dispersed throughout the monomer solution during the polymerization reaction. This can be accomplished through the use of mixing, for example the use of a high speed mixer or blender. The concentration of the added filler is limited to levels which do not interfere with foam functionality.

[0011] In one embodiment about 1% (by weight) of carbon particles was added to the monomer solution to form a hydrogel foam. It is anticipated that carbon particles can be added up to a concentration of about 10% without effecting the formation of the foam.

Please add the following new paragraphs after Example 16:

[0012] EXAMPLE 17

[0013] Synthesis of Poly(acrylic Acid) Foams

[0014] Poly(acrylic acid) foams have been prepared using either N, N'-methylene-bis-acrylamide (BIS) or functionalized albumin as a crosslinking agent. In polyacrylic acid foams crosslinked with BIS, the BIS was dissolved in acrylic acid (AA) to make a final concentration of 1% (w/v) BIS (i.e., 150 mg of BIS was dissolved in 15 ml of AA). All the components were then mixed in a glass test tube (15x85 mm) containing deionized distilled water (DDW) as described in Table 1.

TABLE 1

| | Amounts of each components added to make <u>poly(acrylic acid) hydrogel foams.</u> | | |
|--------------------|---|---------------|---------------|
| | <u>Foam 1</u> | <u>Foam 2</u> | <u>Foam 3</u> |
| AA/BIS mixture | 0.2 ml | 0.3 ml | 0.4 ml |
| DDW | 0.6 ml | 0.5 ml | 0.3 ml |
| TEMED (10%) | 50 μ l | 50 μ l | 50 μ l |
| NaHCO ₃ | 0.1 ml | 0.1 ml | 0.2 ml |
| APS (10%) | 50 μ l | 50 μ l | 50 μ l |

U.S. Serial No. 09/811,248
Petition dated August 15, 2008

[0015] Ammonium persulfate (APS) was added last. After the addition of APS, the tube was immediately immersed in a 60°C water bath about 15 sec. After the test tube was removed from the water bath, a NaHCO₃ suspension (70% w/v) was added dropwise every 5-10 sec with constant shaking by hand. In the beginning, foaming was vigorous due to the strong acidic pH. Addition of NaHCO₃ raised the pH of the solution towards a neutral pII which is more favorable for redox initiation. As the amount of the added NaHCO₃ increased (about 2-3 drops) the pH of the mixture became high enough for the initiators to start the polymerization reaction. The optimum pH for TEMED-APS initiators is between 8 and 9. However such a high pH is not desirable, since acidic pII is necessary for the decomposition of NaHCO₃.

[0016] PAA is partially neutralized by NaHCO₃ during foaming. This built-in neutralization effect results in extremely fast swelling of the PAA hydrogel foams even in the absence of the surfactant albumin during synthesis of the foam. The swelling ratio during the first 5 min of hydration was larger than 10. The PAA hydrogel foam reached 70% of the equilibrium swelling within 30 min, while conventional PAA hydrogel took more than 3 days to reach 70% of the equilibrium swelling.